

The Sourcing Department

Madeira Rayon Color Chart

(Only **highlighted** threads available)

1123 • PMS 7499	1026 PMS 149	1013 •	1111 • PMS 531
1067 • PMS 1205	1253 PMS 7576	1015 • PMS 169	1031 • PMS 243
1349 PMS127	1421 PMS 7580	1317 • PMS 1625	1235 PMS 2058
1083 • PMS 121	1021 • PMS 167	1220 PMS 2029	1320 PMS 519
1124 PMS 116	1155 PMS 714	1307 • Red 032C	1388 PMS 7652
1125 • PMS 1225	1478 PMS 2018	1485 PMS 185	1319 PMS 2060
1066 • PMS 7401	1278 • PMS 1505	1039 • PMS 200	1488 PMS 7650
1061 • PMS 9160	1078 • Orange 021C	1038 • PMS 201	1310 PMS 2062
1171 • PMS 135	1178 PMS 1645	1114 • PMS 488	1321 • PMS 2037
1172 • PMS 130	1378 PMS 2028	1115 • PMS 176	1121 • PMS 203
1025 • PMS 131	1379 PMS 179	1315 •	1309 • PMS 211
1065 • PMS 151	1152 • PMS 1635	1148 • PMS 183	1109 • PMS 212
1137 • PMS 137	1017 • PMS 488	1384 • PMS 7638	1110 • PMS 219
1437 PMS 2010	1018 • PMS 919	1385 PMS 209	1383 PMS 220
1024 • PMS 7549	1254 PMS 170	1182 • PMS 7637	1187 • PMS 2040
1069 PMS 123	1221 PMS 7598	1281 PMS 193	1234 PMS 7425
1068 • PMS 116	1020 PMS 170	1184 • PMS 1935	1117 • PMS 205
1064 • PMS 109	1179 PMS 2348	1154 PMS 1785	1183 • PMS 2041
1223 • Yellow C	1477 PMS 2034	1107 • PMS 1777	1389 PMS 7435
1180 PMS 7404	1146 • PMS 485	1014 PMS 1767	1034 PMS 7433
1135 • PMS 1205	1037 • PMS 2035	1120 • PMS 707	1119 • PMS 7634
1022 • PMS 9140	1447 PMS 199	1116 • PMS 189	1035 • PMS 505
1023 • PMS 100	1147 • PMS 485	1108 • PMS 190	1386 PMS 7644
1224 PMS 2003	1484 • PMS 206	1354 PMS 191	1356 • PMS 685
1359 PMS 7409	1481 PMS 193	1081 • PMS 1925	1141 • PMS 5005
1159 PMS 117	1181 • PMS 7427	1186 Rubine Red	1382 PMS 7428
1192 • PMS 125	1238 PMS 201	1381 • PMS 7420	1236 PMS 505

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CLASSIC RAYON 100% viscose

While every attempt is made to reproduce thread colors accurately, colors on your monitor or print out may not precisely match actual thread colors.

1261	PMS 2716	1198 •	PMS 2707	1153 •	PMS 643	1163	PMS 8201
1266	PMS 2726	1030 •	PMS 2708	1360 •	PMS 5415	1160 •	PMS 7698
1166 •	PMS 2747	1364 •	PMS 2139	1353	PMS 646	1161	PMS 2181
1466	PMS 2370	1365	PMS 2111	1277	PMS 534	1162	PMS 2210
1335	PMS 7456	1175 •	PMS 653	1028 •	PMS 278	1252	PMS 5473
1330 •	PMS 2725	1242 •	PMS 654	1276	PMS 646	1290 •	PMS 3165
1343	PMS 2755	1042 •	PMS 8184	1375	PMS 7688	1052	PMS 2236
1366 •	PMS 2755	1029 •	PMS 279	1376 •	PMS 302	1293	PMS 322
1322	PMS 2685	1176 •	PMS 2143	1274 •	PMS 292	1090 •	PMS 2235
1112 •	PMS 2090	1177	PMS 2935	1132 •	PMS 291	1088	PMS 2227
1412	PMS 268	1434	PMS 2172	1027	PMS 544	1292 •	PMS 317
1422	PMS 268	1134 •	PMS 2132	1373		1246 •	PMS 326
1122 •	PMS 7664	1133 •	PMS 279	1497	PMS 2192	1185	PMS 7719
1311 •	PMS 2073	1432	PMS 7453	1297 •	PMS 2193	1298	PMS 3272
1032 •	PMS 2080	1074 •	PMS 2708	1476	PMS 7692	1380	PMS 2399
1033 •	PMS 526	1075 •	PMS 2717	1296	PMS 7469	1299	PMS 326
1334	PMS 255	1076 •	PMS 2728	1096 •	PMS 7461	1045 •	PMS 7471
1188 •	PMS 249	1167 •	PMS 7687	1092 •	PMS 550	1279	PMS 3282
1080 •	PMS 2066	1143 •	PMS 2130	1294	PMS 640	1371	PMS 3292
1232	Violet 0631 C	1275	PMS 2122	1295 •	PMS 7460	1046 •	PMS 7465
1312	PMS 7677	1467	PMS 8782	1095 •	PMS 638	1245	PMS 339
1313	PMS 2627	1243 •	PMS 2768	1094 •	PMS 306	1280	PMS 3288
1233	PMS 668	1368	PMS 533	1093 •	PMS 305	1284	PMS 3288
1263	PMS 666	1043 •	PMS 289	1089 •	PMS 636	1301	PMS 2413
1264	PMS 665	1044 •	PMS 289	1289	PMS 631	1247 •	PMS 340
1387	PMS 667	1367	PMS 533	1291	PMS 315	1480	PMS 341
1362	PMS 2363	1244 •	Black 6C	1091 •	PMS 632	1304 •	PMS 7729

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1219 • PMS 566	1100 • PMS 7486	1270 • PMS 7401	1055 • PMS 155
1227 PMS 564	1099 PMS 7485	1070 • PMS 141	1256 PMS 874
1391 • PMS 5545	1495 PMS 574	1225 • PMS 7563	1173 • PMS 7412
1390 • PMS 3305	1451 PMS 577	1372 PMS 1355	1272 PMS 149
1397 PMS 3305	1048 • PMS 7490	1425 PMS 2012	1056 • PMS 2313
1195 • PMS 566	1170 • PMS 370	1470 PMS 7508	1057 • PMS 4645
1097 • PMS 566	1049 • PMS 360	1491 • PMS 7509	1126 • PMS 10143
1098 PMS 8284	1248 PMS 2283	1255 PMS 7407	1226 • PMS 714
1351 PMS 3298	1469 PMS 376	1344 PMS 10356	1257 PMS 7566
1370 • PMS 7484	1489 PMS 575	1338 • PMS 872	1258 PMS 7587
1103 • PMS 3435	1189 PMS 7743	1348 PMS 872	1158 PMS 7594
1479 PMS 7732	1169 • PMS 377	1273 PMS 7562	1058 • PMS 175
1302 PMS 353	1448 PMS 2281	1191 PMS 7557	1145 • PMS 7603
1079 • PMS 347	1104 • PMS 580	1194 PMS 133	1059 • Black 5C
1250 • PMS 3415	1102 PMS 7492	1494 PMS 7760	1127 • PMS 474
1251 • PMS 7481	1106 • PMS 10107	1260 PMS 4545	1342 PMS 7514
1051 • PMS 2252	1156 • PMS 5767	1105 • PMS 452	1142 • PMS 4735
1249 • PMS 361	1140 • PMS 2304	1157 • PMS 7757	1054 • PMS 7613
1377 PMS 361	1449 PMS 2296	1357 • PMS 7498	1259 PMS 8561
1050 • PMS 361	1450 PMS 389	1406 PMS 7764	1053 • PMS 488
1369 PMS 7740	1150 • PMS 937	1306	1174 • PMS 1807
1101 • PMS 2257	1323 PMS 458	1305 PMS 4545	1374 • PMS 1817
1047 • PMS 345	1193 PMS 617	1339 PMS 7535	1358 PMS 1817
1392 • PMS 5625	1350 PMS 10109	1337 PMS 8321	1036 PMS 1817
1396 • PMS 5615	1190 PMS 3985	1308 PMS 5743	1445 PMS 497
1303 PMS 5605	1196 PMS 456	1394 • PMS 5743	1430 PMS 438
1395 PMS 5535	1352 PMS 7753	1393 PMS 574	1431 PMS 440

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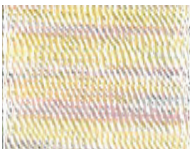
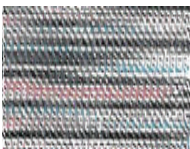
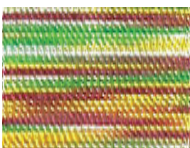
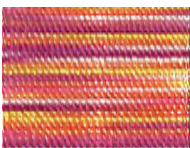
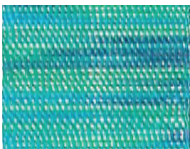
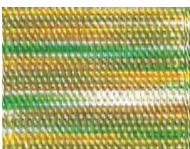
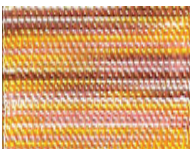
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CLASSIC RAYON 100% viscose

While every attempt is made to reproduce thread colors accurately, colors on your monitor or print out may not precisely match actual thread colors.

1149 •	PMS 9202	1286	Cool Gray 1C	1001 •	White	2001	
1138 •	PMS 9183	1040 •	PMS 410	1002 •		2004	
1428	PMS 2324	1287 •	PMS 10190	1003 •	Cool Gray 1C	2003	
1128 •	PMS 10136	1318	PMS 438	1004	Cool Gray 2C	2006	
1230	PMS 8621	1439	PMS 7540	1005		2002	
1144 •	PMS 7504	1239	PMS 10385	1000	Hex Black	2005	
1336 •	PMS 10379	1240	PMS 409	1006	Pantone Black	2000	
1129 •	PMS 412	1288	PMS 425	1007	PMS 426	2009	
1329 •	PMS 7614	1085	PMS 2330	1008	PMS 7547	2007	
1328	PMS 4725	1086	PMS 427	1009	Black 6C	2008	
1130	PMS 412	1087	PMS 2330				
1131	Black C	1010	PMS 441				
1229	PMS 8601	1012	PMS 429				
1228	Warn Gray 11C	1118	PMS 429				
1136	PMS 7531	1212	PMS 7543				
1082	PMS 9220	1415	PMS 430				
1084	PMS 9182	1461	PMS 444				
1072	PMS 9180	1440	PMS 10391				
1060	PMS 7527	1411	PMS 429				
1063	PMS 7497	1151	PMS 9381				
1062	PMS 7536	1363	PMS 10251				
1460		1164	PMS 8605				
1071	PMS 9285	1011	PMS 430				
1410		1041	PMS 431				
1405	PMS 10102	1241	PMS 432				
1463	PMS 7537	1199	PMS 8604				
1361	PMS 447						
13		14		15		16	

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OMBRÉ		OMBRÉ	
2026		2014	
2038		2050	
2016		2051	
2039		2055	
2033		2060	
2029		2022	
2053		MULTI-COLOR	
2040		2103	
2011		2105	
2024		2141	
2018		2142	
2017		2148	
2034		2149	
17		18	

Due to their superior quality and color fastness, Madeira rayon embroidery threads can be washed at 203°F with heavy duty detergents. (Use only those which contain no bleaching agents, peroxide, or optical brighteners as discoloration may result.)

CLASSIC No. 40

is the classic of all embroidery threads. Classic Rayon, made of eco-friendly viscose, has a wonderful sheen, is available in all colors on this shadecard, and is suitable for all types of embroidery.

CLASSIC No. 30

Colors are indicated with • Classic No. 30 is thicker than Classic No. 40 and is ideal for reducing embroidery stitch counts and producing striking effects.

CLASSIC No. 60

Colors are indicated with • Classic No. 60 is the finest Classic Rayon thread. It is ideal for monogramming, fine lettering or badges and complicated or filigree embroidery. Classic No. 60 provides clarity and definition to embroidery.

CLASSIC No. 12

Colors are indicated with • Classic No. 12 is the thickest thread in the Classic Rayon line. Special outlines, fancy stitches and heavier designs are possible with Classic No. 12. Due to its construction, Classic No. 12 is also wonderful as an overlock thread.

QUALITY MANAGEMENT
Certificate

Voluntary participation in regular
monitoring according to ISO 9001:2000



Tested for harmful substances
according Oeko-Tex Standard 100
Test No. 94.0.6007 · FI Hohenstein

CLASSIC No.40

dtex 135 x 2

Art. No. 910
10 x 5.000m



Art. No. 911
10 x 1.000m



65#9 - 75#11

CLASSIC No.30

dtex 200 x 2

Art. No. 921
10 x 3.000m



Art. No. 914
10 x 25g



75#11

CLASSIC No.60

dtex 84 x 2

Art. No. 915
10 x 1.500m



65#9

CLASSIC No.12

dtex 330 x 2

Art. No. 920
10 x 2.000m



100#16



100% Viscose Filament