

4imprint

Madeira PolyNeon Polyester Color Chart

Only **highlighted** threads available

1727	PMS 600	Baby Chick	1826	PMS 911	Peach Pie
1623	PMS 102	Daffodil	1923	PMS 1235	Apricot
1924	Yellow 102	Lemon Tart	1755	PMS 150	Marmalade
1866	PMS 938	Buff	1965	PMS 1495	Orange Peel
1735	PMS 2003	Lemonade	1765	PMS 715	Tiger
1724	PMS 7406	Gold Nugget	1621	PMS 1595	Rust
1561	PMS 2001	Cornmeal	1521	PMS 2020	Autumn Orange
1666	PMS 7499	Cornsilk	1853	PMS 2015	Light Apricot
1661	PMS 9064	Moonbeam	1882	PMS 489	Peach Blossom
1622	PMS 7499	Parchment	1752	PMS 1555	Cantalope
1861	PMS 2001	Palomino	1778	PMS 1645	Carrot
1683	PMS 7406	Lemon Drop	1678	PMS 1655	Pumpkin
1980	PMS 7405	Sunflower	1987	PMS 172	Paprika
1971	PMS 7408	Saffron	1878	PMS 179	Tomato Red
1825	PMS 7548	Summer Sun	1588	Warm Red C	Salsa
1624	PMS 123	Egg Yolk	1637	PMS 1797	Cinnamon Candy
1772	PMS 2007	Military Gold	1838	PMS 199	Brick Red
1771	PMS 2006	Whipped Butterscotch	1839	PMS 200	Christmas Red
1625	PMS 2007	Butterscotch	1747	PMS 200	Candy Apple Red
1725	PMS 2007	Liquid Gold	1653	PMS 7415	Light Coral
1869	PMS 2011	Pumpkin Spice	1817	PMS 2022	Pleasant Peach
1763	PMS 144	Copper	1820	PMS 1625	Peach Tea
1626	PMS 7401	Peaches 'n' Cream	1952	PMS 1635	Melon Burst
1951	PMS 130	Pumpkin Chiffon	1821	PMS 7620	Terra Cotta
1955	PMS 137	Citrus Burst	1899	PMS 174	Henna

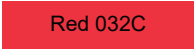







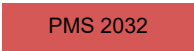
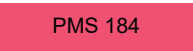

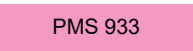

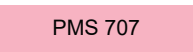

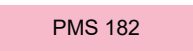


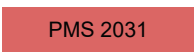
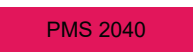
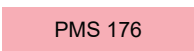
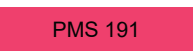
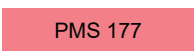
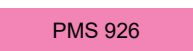

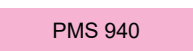

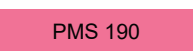

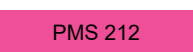



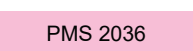

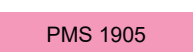
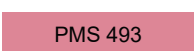

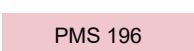

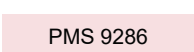

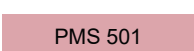



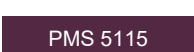

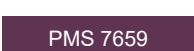

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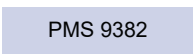

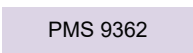
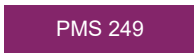
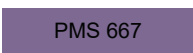






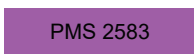

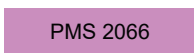

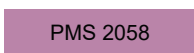

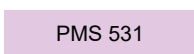

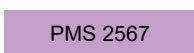




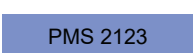




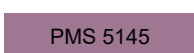
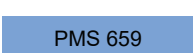
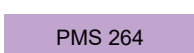
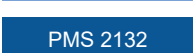

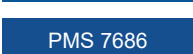

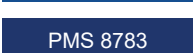
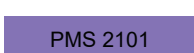

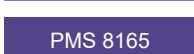



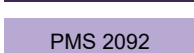
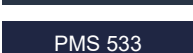
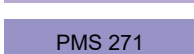

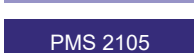

1734		Electric Red	1508		Cherry Pie
1754		Raspberry Punch	1509		Rhubarb
1819		Blush Pink	1986		Ripe Raspberry
1777		Bright Peach	1681		Azalea
1779		Sweet Potato	1994		Lipstick Rose
1982		Sangria	1948		Pink Carnation
1638		Barn Red	1816		Rustic Pink
1974		Cinnamon Stick	1815		Baby Pink
1639		Cinnabar	1786		Hibiscus
1616		Conch Shell	1910		Electric Magenta
1915		Bermuda Sand	1993		Watermelon
1620		Light Salmon	1909		Electric Pink
1707		Honeysuckle	1548		Pink Plush
1781		Radish	1721		Flamingo Pink
1981		Carmine	1584		Deep Pink
1784		Merlot	1984		Orchid
1567		Pickled Beet	1549		Pink Sorbet
1919		English Rose	1921		Bubble Gum Pink
1917		Dusty Rose	1990		Pink Rose
1713		Peach Blush	1787		Fuchsia
1818		Powder Pink	1783		Dark Raspberry
1941		Mauve	1785		Bordeaux
1998		Dark Mauve	1835		Cranberry
1887		Mince Pie	1782		Mulberry
1983		Eggplant	1635		Burgundy

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1709•		Shocking Pink	1629		Ice
1710		Magenta	1529		Orchid Mist
1788		Dark Magenta	1627		Dusty Lilac
1833		Heliotrope	1632		Blackberry Purple
1633		Purple Passion	1997		Plum Pudding
1880•		Deep Lilac	1766•		Sailor Blue
1631		Velvet Violet	1930		Bahamas Blue
1831•		Purple Pansy	1943		Dark Periwinkle
1712		Lilac	1767•		Ultramarine
1911		Evening Mist	1743		Oxford Blue
1834		Amethyst	1966•		Pea Coat
1680		Purple Heart	1566		Brilliant Blue
1719		Chokecherry	1830		China Blue
1720		Plum	1676		Hanukkah Blue
1789		Plum Drop	1642•		Lapis
1731		Purple Pearl	1532		Little Boy Blue
1711		Lavender	1842•		True Blue
1832		Majestic Purple	1843•		Persian Blue
1922•		Regal Purple	1967		Dark Denim
1522		Lavender Blue	1555		Carbon Paper
1634		Grape Jelly	1844•		Indigo
1553		Galaxy Blue	1976		Night Sky
1630		Lavendula	1944•		Blueberry Smash
1933		Lavender Lilac	1643•		Navy
1722		Royal Purple	1574		Dark Slate Blue

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1874•	PMS 2717	Baby Blue	1563	PMS 9420	Icy Blue
1562	PMS 644	Blue Hydrangea	1761	PMS 2156	Dolphin
1542	PMS 7453	Blue Heather	1760	PMS 8202	Antique Blue
1531	PMS 10246	Delphinium	1962	PMS 2189	Admiral Blue
1975	PMS 8184	Colonial Blue	1932	PMS 2905	Summer Sky
1742•	PMS 8185	Blue Ink	1827•	PMS 297	Swimming Pool
1934•	PMS 2144	Royal Blue	1593	PMS 299	Blue Macaw
1829	PMS 2133	Blue Bird	1977•	PMS 2193	Peacock Blue
1733•	PMS 2143	Blue Jay	1797	PMS 3015	Calypso Blue
1528	PMS 2171	Serene Sky	1762	PMS 2153	Deep Ocean
1675	PMS 2142	Nordic Blue	1852	PMS 8203	Cobalt
1674	PMS 277	Light Denim	1992	PMS 7706	Rough Caribbean Sea
1953•	PMS 543	Powder Blue	1893	PMS 2985	Sky Blue
1871	PMS 283	Porcelain Blue	1895•	PMS 2183	Teal Blue
1828•	PMS 7688	Work Shirt	1695	PMS 7704	Cyan
1775		Dark Federal Blue	1896	PMS 7705	Liberty
1776	PMS 647	Independence Blue	1577	PMS 639	Dark Blue Turquoise
1764	PMS 2140	Denim	1594	PMS 305	Cool Aqua
1671	PMS 646	Country Kitchen Blue	1694	PMS 631	Caribbean Blue
1628	PMS 292	Worn Denim	1892	PMS 635	Robin's Egg
1550	PMS 2120	Light Periwinkle	1888	PMS 7710	Deep Sky Blue
1960•	PMS 5425	Dusty Blue	1846•	PMS 7710	Dark Teal
1961	PMS 5405	Blue Spruce	1890	PMS 7713	Midnight Green
1964•	PMS 5405	Stormy Sky Blue	1991	PMS 7712	Malachite
1963	PMS 534	Dusty Plum	1891	PMS 315	Teal Velvet

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1645	PMS 317	Light Mint	1770	PMS 7741	Light Emerald Green
1799	PMS 326	Green Turquoise	1748•	PMS 7487	Margarita Lime
1685	PMS 7467	Tree Frog	1848•	PMS 8323	Lime Green
1677	PMS 3165	Mallard Teal	1701	PMS 361	Spring Green
1746	PMS 326	Teal Green	1650	PMS 7739	Fresh Pine
1692	PMS 628	Limestone	1749	PMS 2272	Green Thumb
1592	PMS 9040	Misty Mint	1988•	PMS 347	Kelly Green
1652	PMS 323	Mermaid	1851•	PMS 7727	Cadmium Green
1690	PMS 8761	Deep Sea	1651	PMS 7482	Celtic Green
1996	PMS 2217	Deep Emerald	1702	PMS 352	Spearmint
1704•	PMS 3302	Evergreen	1900	PMS 558	Celadon
1985	PMS 329	Deep Rain Forest	1545	PMS 9503	Winter Mint
1879•	PMS 7717	Oregon Green	1578	PMS 624	Faded Jade
1847	PMS 3258	Sea Foam Green	1903	PMS 8742	Spruce Green
1868	PMS 3268	Bottle Green	1902•	PMS 343	Hunter Green
1780	PMS 3295	Rainforest	1904	PMS 7735	Dark Sage
1849	PMS 3295	Tropical Teal	1970	PMS 7734	Emerald Ink
1979	PMS 3298	Dark Amazon	1968	PMS 362	Green Tea
1647	PMS 2246	Mantis	1648•	PMS 576	Celery
1989	PMS 2251	Leaf	1768	PMS 578	Bamboo Green
1751	PMS 7726	Emerald Isle	1541	PMS 2295	Chartreuse
1750•	PMS 3415	Christmas Green	1940•	PMS 2296	Key Lime
1845•	PMS 337	Mint	1649	PMS 376	Granny Smith
1580	PMS 335	Jungle Green	1769	PMS 8684	Clover
1703	PMS 3425	Fir	1905	PMS 8720	Moss Green

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1668	PMS 5615	Silver Sage	1660	PMS 7632	Sand Castle
1705	PMS 5605	Fresh Oregano	1854	PMS 8440	Rain Barrel
1669	PMS 5605	Rosemary	1654	PMS 7616	Cocoa
1798	PMS 8522	Bass Green	1859	PMS 439	Dark Chocolate
1969	PMS 7764	Army Green	1931	PMS 8602	Bittersweet Chocolate
1568	PMS 10336	Granite Green	1554	PMS 9280	Dogwood
1569	PMS 7763	Hemlock	1942	PMS 7523	Rose Gold
1795	PMS 7764	Dark Camo Green	1999	PMS 7629	Raisin
1794	PMS 5815	Field Gear	1836	PMS 497	Cappuccino
1796	PMS 7749	Aged Moss	1958	PMS 8541	Cedar Bark
1956	PMS 5835	Olive Green	1656	PMS 7611	Fawn
1756	PMS 378	Pea Green	1729	PMS 4735	Buckskin
1790	PMS 8662	Dill Pickle	1945	PMS 8560	Sienna
1706	PMS 582	Guacamole	1858	PMS 7609	Chestnut
1552	PMS 10107	Golden Green	1658	PMS 7581	Mocha
1920	PMS 5875	Light Khaki	1898	PMS 8925	Auburn
1792	PMS 117	Old Gold	1856	PMS 8024	Burnt Orange
1959	PMS 111	Burnished Gold	1753	PMS 7576	Penny
1809	PMS 617	Brushed Bronze	1857	PMS 724	Chocolate Lab
1759	PMS 112	Medium Camo Green	1926	PMS 4665	Dark Champagne
1793	PMS 119	Bullfrog	1657	PMS 731	Golden Oak
1757	PMS 7561	Dark Olive	1659	PMS 7518	Coffee Bean
1684	PMS 467	Wheat	1558	PMS Black 5C	French Roast
1939	PMS 7503	Peanut Brittle	1559	PMS 412	Mud Pie
1906	PMS 2328	Antique Bronze	1560	PMS Black 7C	Espresso




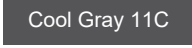

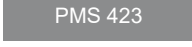

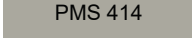
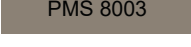
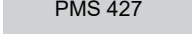



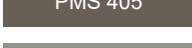

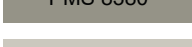
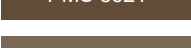
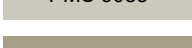



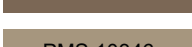
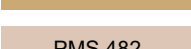


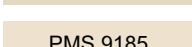
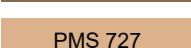
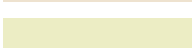

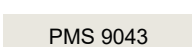
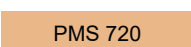
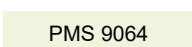
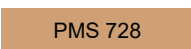
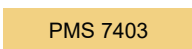
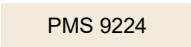
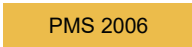
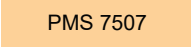
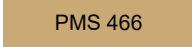
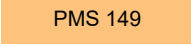
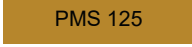

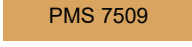
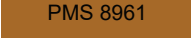







11

12

POLYNEON 100% polyester

While every attempt is made to reproduce thread colors accurately, colors on your monitor or print out may not precisely match thread colors. **Color names are for your reference only.**

When ordering please refer to each color by color number.

1557		Mud Facial	1739		Charcoal
1745		Toasted Marshmallow	1540		Cobblestone
1929		Brown Hare	1741•		Gun Metal
1744		Siamese Cat	1812•		Cement
1936		Mink	1810•		Gray Haze
1736		Dark Taupe	1665		Coal
1938		Doe Skin	1664		Graphite
1573		Vintage Lace	1862		Rhino
1872		Brunette	1860•		Pussy Willow
1928		Natural Suede	1662		Slate
1728•		Bark	1663		Clove
1855•		Coffee with Cream	1535		Tarnished Taupe
1884•		Burly Wood	1738•		Champagne
1885		Camel	1682•		Tusk
1527		Teddy Bear	1582•		White Linen
1927		Shiny Penny	1822		Coconut Cream
1556		Taste of Honey	1863		Chamois
1726		Light Brown Sugar	1526		French Vanilla
1949•		Ivory	1670•		Vegas Gold
1723•		Flan	1673•		Khaki
1870		Orange Sorbet	1672•		Toasted Almond
1773		Autumn Gold	1791•		Brass
1973•		Bronze	1538		Tiramisu
1565		Irish Coffee	1730		Cumin
1758		Grizzly Bear	1957		Burnt Taupe

13

14

POLYNEON 100% polyester

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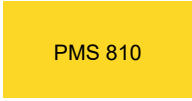



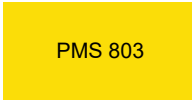











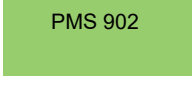

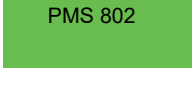
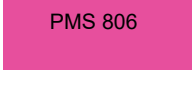
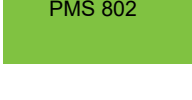

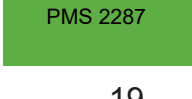
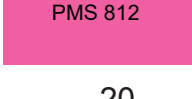
When ordering please refer to each color by color number.

1617	PMS 7448	Slate Purple	1575	PMS 430	Iron Gray
1619		Granite	1613	PMS 443	Gull Gray
1618		Gun Powder	1610	PMS 538	Silver
1740		Weimaraner	1811	PMS 428	Chrome
1886	PMS 663	Light Steel	1564		Dark Pewter
1686	Cool Gray 1C	Mist	1589	PMS 532	Ebony
1687	PMS 420	Sterling Silver	1800	PMS 426	Emerald Black
1505		Polished Silver	1805	PMS 663	Fluorescent White
1572		Winter Gray	1801	PMS 663	Super White
1640	Cool Gray 10C	Lead	1802	PMS 9061	Snow White
1614	PMS 425	Twister	1804	PMS 9043	Natural White
1539	PMS 2334	Stone	1803	PMS 9060	Cream White
1689	Cool Gray 9C	Shark			16
1615	Cool Gray 10C	Battleship			
1502		Zipper			
1918	PMS 423	Polished Pewter			
1718	PMS 5435	Overcast Gray			
1611		Smoke			
1612	PMS 651	Steel			
1840	PMS 7544	Cadet Gray			
1841	PMS 7545	Pewter			
1641	PMS 7546	Obsidian			
1544		Chimney Smoke			
1506	PMS 7546	Deep Steel Blue			
1507	PMS 8605	Pea Coat Lining			

POLYNEON 100% polyester

While every attempt is made to reproduce thread colors accurately, colors on your monitor or print out may not precisely match thread colors. **Color names are for your reference only.**

When ordering please refer to each color by color number.

1925	 PMS 810	Fluorescent Yellow Orange	1937		Fluorescent Orange
1972	 PMS 810	Fluorescent Yellow Orange	1978		Fluorescent Orange
1824	 PMS 803	Fluorescent Yellow Orange	1946		Fluorescent Orange
1883		Fluorescent Yellow	1598		Fluorescent Orange
1995		Fluorescent Yellow	1837		Fluorescent Red Orange
1823		Fluorescent Yellow Green	1947		Fluorescent Orange Pink
1935		Fluorescent Yellow Green	1954		Fluorescent Orange Pink
1867		Fluorescent Green	1908		Fluorescent Pink
1599	 PMS 902	Fluorescent Green	1907		Fluorescent Pink
1850	 PMS 802	Fluorescent Green	1597	 PMS 806	Fluorescent Pink
1950	 PMS 802	Fluorescent Green	1596		Fluorescent Pink
1901	 PMS 2287	Fluorescent Green	1595	 PMS 812	Fluorescent Pink

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POLYNEON 100% polyester

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When ordering please refer to each color by color number.

Due to its resistance to *Chlorine, POLYNEON is the ideal embroidery thread for stonewash items, those with frequent staining or requiring frequent or heavy duty washing/laundry. Recommended for sportswear, swimwear, children's wear, and workwear including hotel, catering and food trade items.

*Recommendations for chlorine treatment: active chlorine: maximum 30°C/86° F
time of treatment: maximum 30 minutes.

WASHING INSTRUCTIONS:

Never leave damp embroidered items folded or pressed together. Do not tumble dry unless the item has been thoroughly rinsed.

POLYNEON No. 40

is the standard thickness for all types of embroidery and is available in all colors on the shadecard.

POLYNEON No. 60

is the finest of all Polyester embroidery threads. Ideal for small letters for monograms, badges and branding and perfect for fine designs or those which require extra clarity. POLYNEON No. 60 is available in the colors marked with • on the shadecard.

POLYNEON No. 75

Made from 100% polyester, #75 is the thinnest in the Polyneon line of thread. The finest details and smallest letters can be achieved with supreme clarity. POLYNEON No. 75 is available in the colors marked with • on the shadecard.

POLYNEON No. 40

dtex 135 x 2
den 120 x 2

Art. No. 918
10 x 5.000m



Art. No. 919
10 x 1.000m



60#8 - 75#11

POLYNEON No. 60

dtex 84 x 2
den 75 x 2

Art. No. 924
10 x 1.500m



60#8 - 65#9

POLYNEON No. 75

dtex 55 x 2
den 50 x 2

Art. No. 936
10 x 2.500m



60#8

Madeira USA Ltd.
U.S. Corporate Headquarters

Call Toll-Free: 800-225-3001
Fax Toll-Free: 800-598-7677

Shipping from locations nationwide

*** ATTENTION ***

Madeira guarantees our machine embroidery thread according to the specifications and washing instructions given. Please note these instructions and specifications before attempting to launder, dry clean, press, ect. any embroidered article. As we have no control over such applications, Madeira cannot be held responsible for any damages which could occur if our instructions and specifications are not followed.



100% Polyneon Filament

max. 20g CL/I
max. 30°C/86°F • max. 30 min



QUALITY
MANAGEMENT
Certificate

Voluntary participation in regular
monitoring according to ISO 9001:2000



Tested for harmful substances
according Oeko-Tex Standard 100
Test No. 94.0.6007 · FI Hohenstein